



INSTALLATION INSTRUCTIONS

FOR

Coleman®-Mach®

230/240 VAC, 1ø, 50Hz

473X3 SERIES

RV ROOF TOP AIR CONDITIONER



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These instructions are a general guide for installing the 47000 Series, 230/240 VAC 50Hz Coleman-Mach roof top air conditioners.

IMPORTANT NOTICE

These instructions are for the use of qualified individuals specially trained and experienced in installation of this type equipment and related system components.

Installation and service personnel are required to be licensed.
PERSONS NOT QUALIFIED SHALL NOT INSTALL NOR SERVICE THIS EQUIPMENT.

NOTE

The words “Shall” or “Must” indicate a requirement which is essential to satisfactory and safe product performance.

The words “Should” or “May” indicate a recommendation or advice which is not essential and not required but which may be useful or helpful.

WARNING – SHOCK HAZARD

To prevent the possibility of severe personal injury or equipment damage due to electrical shock, always be sure the electrical power source to the appliance is disconnected.

CAREFULLY FOLLOW ALL INSTRUCTIONS AND WARNINGS IN THIS BOOKLET TO AVOID DAMAGE TO THE EQUIPMENT, PERSONAL INJURY OR FIRE.

WARNING

Improper installation may damage equipment, can create a hazard and will void the warranty.

The use of components not tested in accordance with these units will void the warranty, may make the equipment in violation of state codes, may create a hazard and may ruin the equipment.

SAFETY WARNING

This appliance is not intended for use by young children or infirm persons unless they have been adequately supervised by a responsible person to ensure they can use the appliance safely.

1. GENERAL INFORMATION

OEM – Please make sure the Customer Envelope Package accompanies the air conditioner.

INSTALLER AND/OR DEALER – Please make sure the Customer Envelope Package is presented to the product consumer.

INQUIRIES ABOUT THE A/C UNIT – Inquiries to your Airxcel, Inc. representative or to Airxcel, Inc. pertaining to product installation should contain both the model and serial numbers of the roof top unit. These roof top air conditioners

have model and serial number identification in two locations :
(1) The rating plate sticker can be seen by removing the upper unit outer plastic shroud, (2) model/serial number sticker (silver color) is located on the return air section of the basepan of the roof top unit.

Additionally, if the air conditioner is installed, the Manufacturer and Model Number may be viewed from the rear at the center of the basepan under the plastic shroud.

II. AIR CONDITIONER SIZING

The ability of an air conditioner to cool a vehicle or maintain a consumer desired temperature is dependent on the heat gain of the vehicle. The physical size, the window area, the quality and amount of insulation, the exposure to sunlight, the number of people using the vehicle and the outside temperature, may increase the heat gain such that the capacity of the air conditioner is exceeded.

As a general rule, air supplied (discharge air) will be 15 to 20 degrees F. (8 to 12 degrees C) cooler than the air entering (return air) the ceiling assembly bottom air grilles.

For example, if the air entering the air conditioner is 80 degrees F. (27 degrees C) (return air), the supply air (discharge air) into the vehicle will be 60 to 65 degrees F. (15 to 19 degrees C). As long as this temperature difference (15 to

20 degrees F, 8 to 12 degrees C) is being maintained, the unit is operating properly.

Again, give careful consideration to the vehicle heat gain variables. During extreme outdoor temperatures, the heat gain of the vehicle may be reduced by:

- Parking the vehicle in a shaded area
- Keeping windows and doors closed
- Avoiding the use of heat producing appliances
- Using window shades (blinds and/or curtains)

For a more permanent solution to high heat gain situations, additional vehicle insulation, window awnings and/or window glass tinting should be considered.

III. SELECTING AN INSTALLATION LOCATION

Your Coleman-Mach air conditioner has been designed for use primarily in recreational vehicles.

Is the roof of the vehicle capable of supporting both the roof top unit and ceiling assembly without additional support structures? Inspect the interior ceiling mounting area to avoid interference with existing structural members such as: bunks, curtains, tracks or room dividers. The depth of the ceiling assembly shroud is 51mm. Be sure to check clearance to doors which must be swung open (refrigerator – closets - cabinets).

Most of the time, roof mount air conditioners are installed at existing roof vent locations. If there is no roof vent (existing mounting hole), the following placement locations are recommended.

Motorhomes – a single unit or the forward of two units should be mounted within 2.7m of the driver compartment.

Travel Trailers or Mini-Homes – a location should be selected that is near the door slightly forward of the vehicle center length.

Vans – location should be in the center of the roof (side to side – front to back).

Truck with Camper – location should be between 1.2 and 1.5m from the rear of the camper to achieve maximum cooling effect.

IV. INSTALLING THE ROOF TOP UNIT

DANGER SHOCK HAZARD

DISCONNECT ALL POWER TO THE VEHICLE BEFORE PERFORMING ANY CUTTING TO THE VEHICLE. CONTACT WITH HIGH VOLTAGE CAN RESULT IN EQUIPMENT DAMAGE, PERSONAL INJURY OR DEATH.

IMPORTANT

TO PREVENT DAMAGE TO THE WIRING AND BATTERY, DISCONNECT THE BATTERY CABLE FROM THE POSITIVE BATTERY TERMINAL BEFORE PERFORMING ANY CUTTING TO THE VEHICLE.

Once the location for your air conditioner has been determined (See Section III), a reinforced and framed roof hole opening must be provided (may use existing vent hole). Before cutting into the vehicle roof, verify that the cutting action will clear all structural members and crossbeams. Additionally, the location of any inner roof plumbing and electrical supplies must be considered.

A. If a roof vent is already present in the desired mounting location for the air conditioner, the following steps must be taken.

1. Remove all screws which secure the roof vent to the vehicle. Remove the vent and any additional trim materials. Carefully remove all caulking from around the roof opening to obtain clean exterior roof surface.

2. It may be necessary to seal some of the old roof vent mounting screw holes which may fall outside of the air conditioner basepan gasket.
3. Examine the roof opening. If the opening is smaller than the dimensions noted in Figure 1, then enlarge to these dimensions.

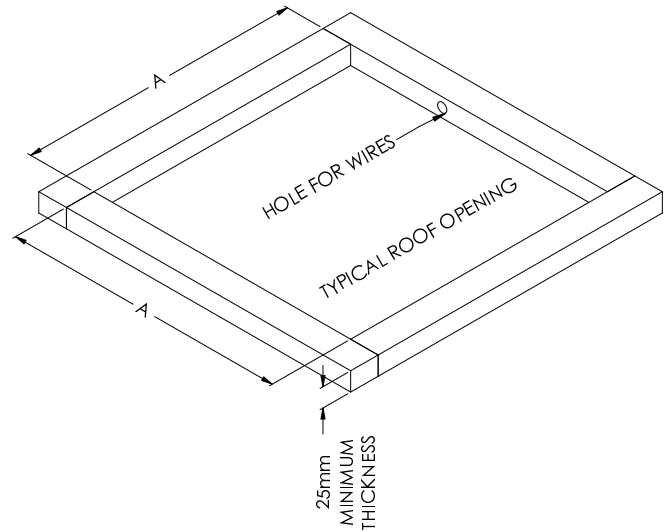
B. If a roof vent opening is not used, a new opening (See Figure 1) will have to be cut into the vehicle roof. A matching opening will also have to be cut into the interior vehicle ceiling. If the ceiling opening is carpeted, snagging could occur. After the opening in the roof and interior ceiling are the correct size, a framed support structure must be provided between the exterior roof top and interior ceiling. The reinforced framed structure must provide the following guidelines:

1. Capable of supporting both the weight of the roof top air conditioner and the interior ceiling assembly.
2. Capable of holding or supporting the roof outer surface and interior ceiling apart, so that when the roof top air conditioner and ceiling assembly are bolted together, no collapsing occurs.

Airxcel, Inc. recommends that the spacing from the vehicle roof top to the interior ceiling top be no less than 25mm. A typical support frame is shown in Figure 1.

The frame must provide an opening through the frame to allow passage for the power supply wiring. Route the supply wiring through the frame at the same time the support frame is being installed.

- C. The air conditioner must be mounted as near level front to rear and side to side as possible when the vehicle is parked level. Figure 2 shows the maximum allowable degree deviations.



CEILING ASSEMBLY	ROOF OPENING DIMENSION "A"
9370 SERIES 9470*715	35.6 - 38.0 cm
9470*716	40.0 - 42.0 cm

FIGURE 1

IMPORTANT – Allow 600mm of supply wiring through the support frame (working length).

After the support frame is installed, seal **all gaps** between the frame and both the roof exterior and the supply wiring.

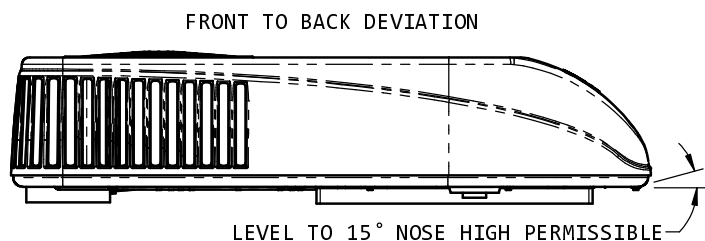
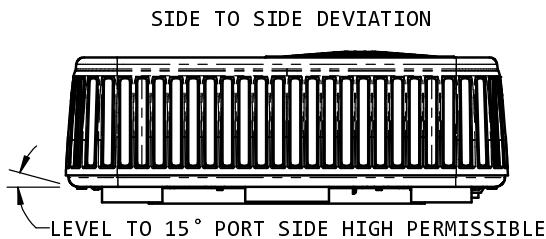


FIGURE 2

If the roof of the vehicle is sloped such that the air conditioner cannot be mounted within the maximum allowable degree deviations, an exterior leveling shim will need to be added to make the unit level. A typical front to back leveling shim is shown in Figure 3.

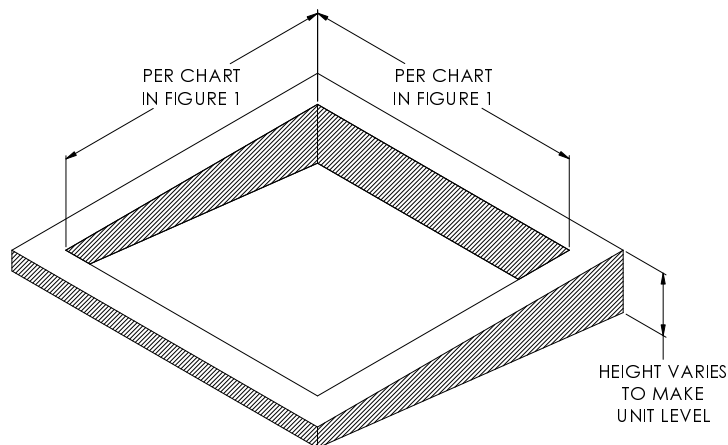


FIGURE 3

V. SECURING THE AIR CONDITIONER TO THE ROOF

See Figure 4

A mounting frame is supplied with the ceiling assembly. Follow the steps below to secure the air conditioner to the roof.

- A. Locate the air conditioner mount gasket over the **9400 Series** square opening in the roof.
- B. Install the ceiling assembly mount frame using the four bolts, washers and springs found with the ceiling assembly.

Proper tension has been achieved for each bolt when the spring coils have just come together (See Figure 4). The upper unit has now been properly installed with optimum gasket compression.

VI. INSTALLING THE 9470*71XX CEILING ASSEMBLY

Refer to Figures 5 and 6

NOTE

The following step by step instructions must be performed in sequence to insure a quick and easy installation.

- A. Remove the grilles and filters from the ceiling assembly shroud.
- B. Locate the cloth duct assembly and attach to the upper unit basepan with three of the provided short screws.

Once the air conditioner has been leveled, some additional shimming may be required above the interior ceiling assembly. The air conditioner and the interior ceiling assembly must be parallel before they are secured together.

- D. After the mounting hole is properly prepared, remove the carton and shipping pads from around the air conditioner. **Carefully** lift the unit to the top of the vehicle. Do not use the outer plastic shroud for lifting. Place the air conditioner over the prepared mounting hole. The pointed end (nose) of the shroud must face towards the front of the vehicle. Pull down the unit electrical connector and let hang.

- C. Install the **9300 Series** ceiling assembly mount frame using the four bolts found with the ceiling assembly.

Proper tension has been achieved for each bolt when the white gasket indicating tab ends are at roof level. This creates approximately 6 mm of gasket compression.

- C. Plug in the electrical conduit to the receptacle on the ceiling assembly chute. Plug in the heater cord from the upper unit to the receptacle on the ceiling shroud as shown in Figure 5.
- D. Raise the ceiling assembly chute to align with the cloth duct assembly. Attach the chute to the steel mount frame with 4 short screws provided. Unfurl the cloth duct to drop through the ceiling assembly opening.

- E. Gently peel off the release liner from the VHB (Very High Bond) double sided tape. Press the cloth duct uniformly around the perimeter of the opening to adhere the cloth duct to the plastic chute. Carefully trim the excess cloth duct (a razor knife is very effective for this).
- F. Align the shroud with the air chute insuring that no wires are trapped between plastic parts. Attach the shroud to the steel frame with 4 short screws provided.

- G. Install the thermostat knob onto the shaft closest to the “Coleman-Mach” logo.
- H. Install the selector switch knob which has “Heat” indicated onto the remaining stem.
- I. Replace the filters and retaining grilles.
- J. Restore power to the system.

This concludes the installation of the system. The owner’s manual contains the operating and maintenance instructions.

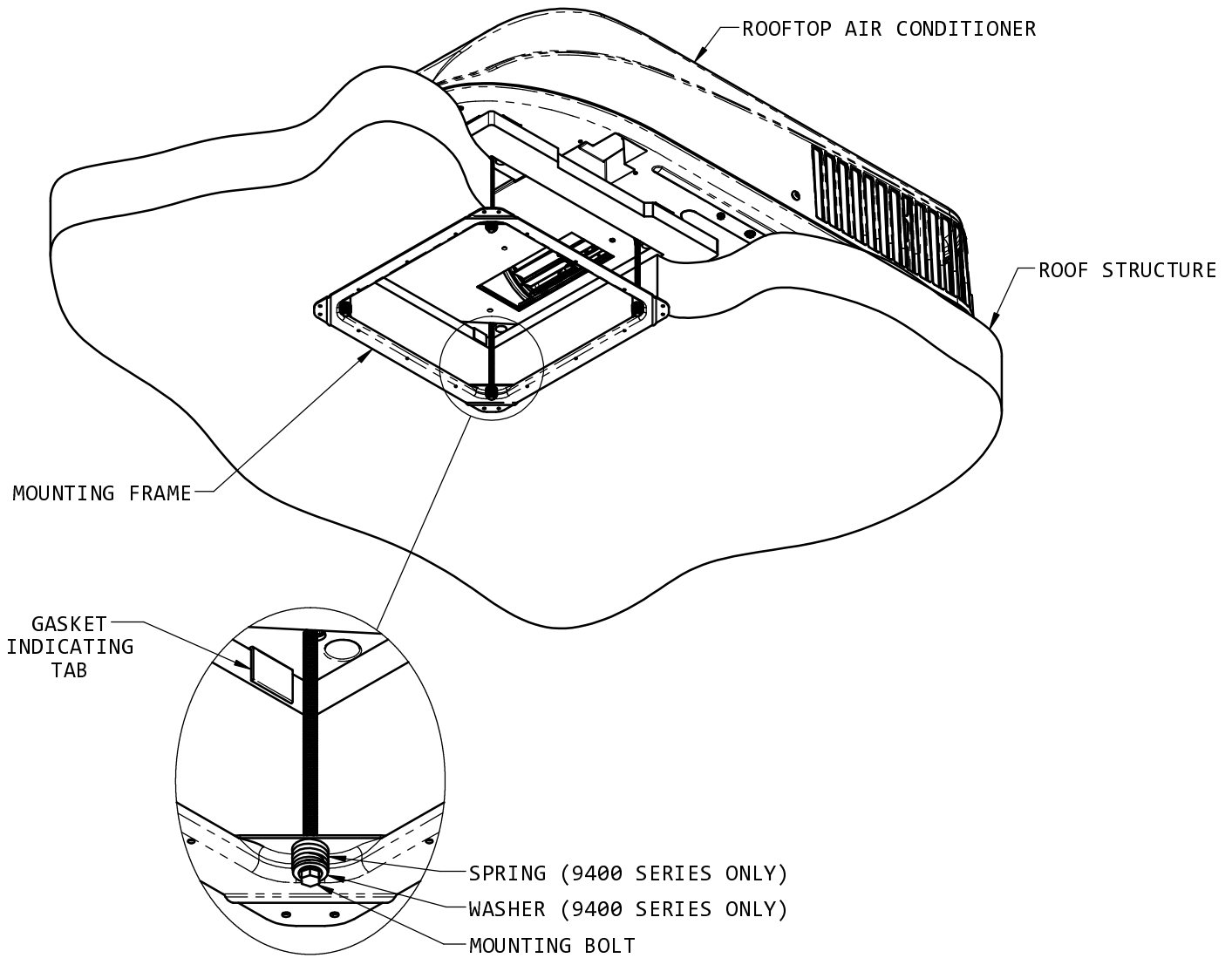


FIGURE 4

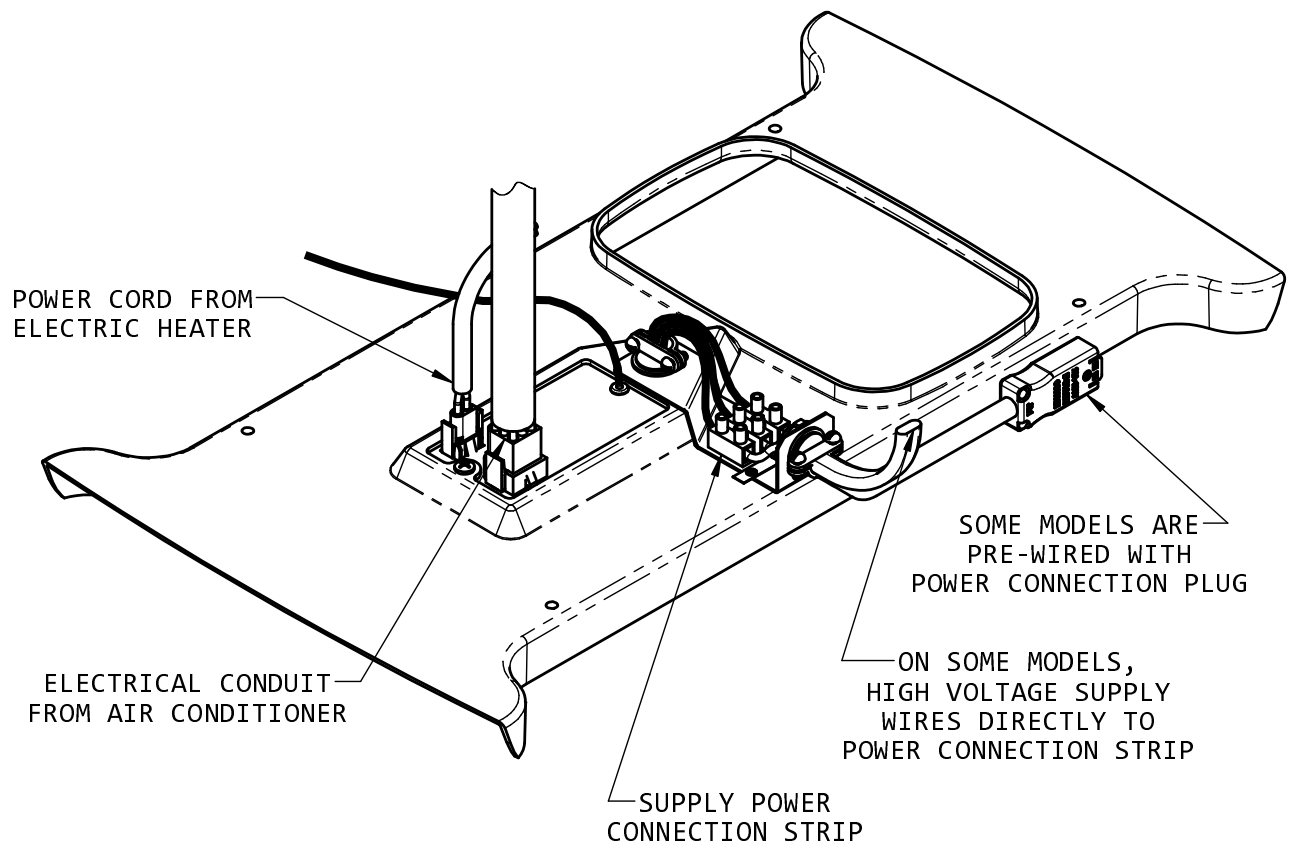


FIGURE 5

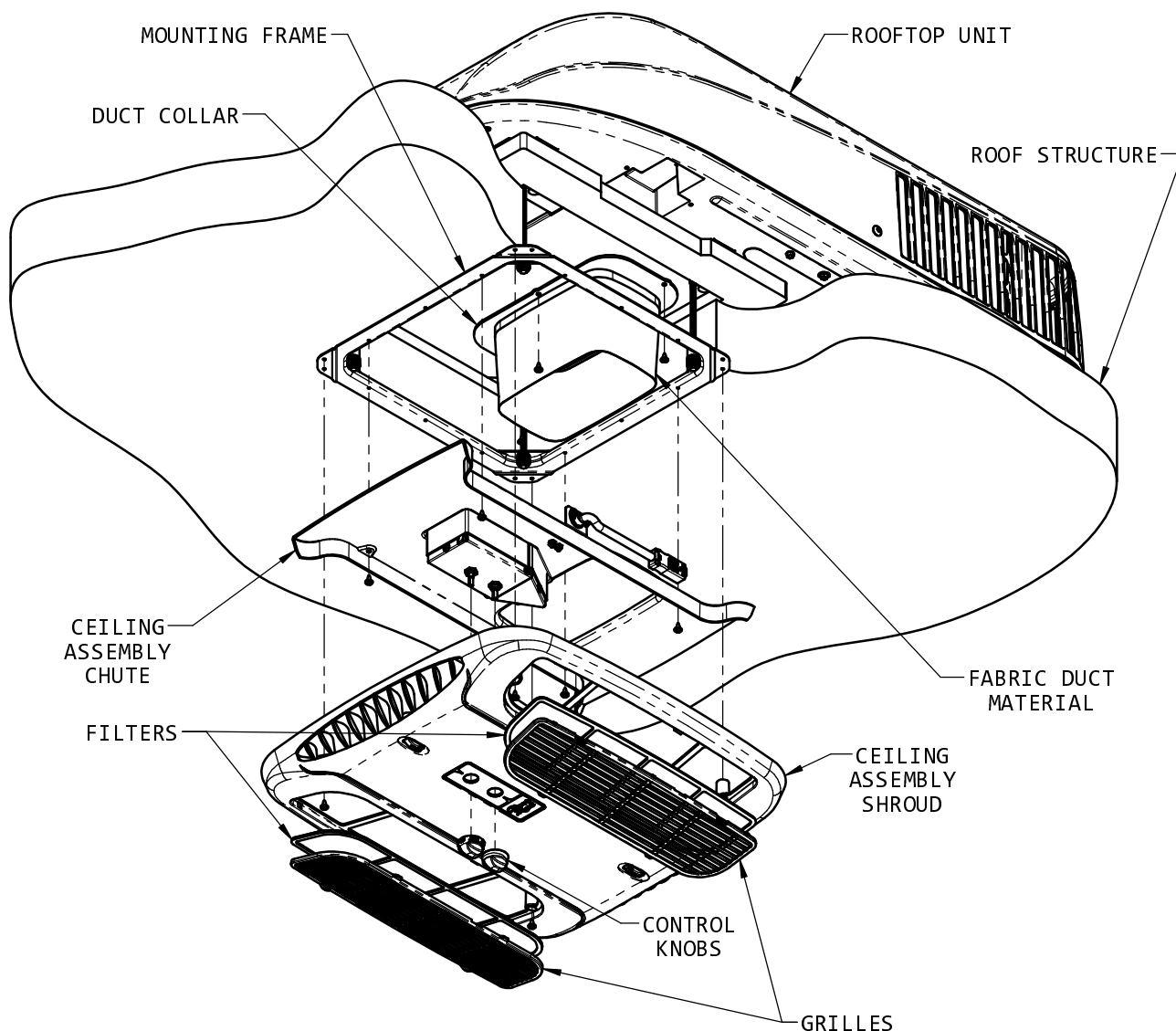


FIGURE 6

VII. INSTALLING THE 9430*715 CEILING ASSEMBLY

ROUTING 230/240 VAC WIRING See Figure 4

Make sure that you have properly matched the roof top air conditioner and interior ceiling assembly. The following step by step instructions must be performed in the following sequence to insure proper installation.

- A. Carefully uncarton the ceiling assembly. Controls are factory installed in the ceiling assembly.

- B. Remove the grille and filters from the ceiling assembly.
- C. Plug the heater cord from the upper unit into the 2 position receptacle (See Figure 7).

TIE ALL WIRING TO INSURE NO CONTACT WITH THE HEATER OR ANY SHARP EDGES. KEEP IN MIND THAT HIGH VELOCITY AIR WILL BE ENCOUNTERED IN THIS AREA.

- D. Fold and break off the three tabs around the inner opening of the duct collar, then fasten the duct collar to the basepan of the air conditioner with three (3) screws -(See Figure 9).
- E. Plug the roof top air conditioner electrical conduit into the 9 position receptacle located in the thermostat side of the ceiling assembly (See Figure 7).
- F. Insert the supply wiring through the cable clamp and into the field wiring box so that 4 – 6” of supply conductor is inside the box. Secure the cable clamp over the supply wire sheath so that no movement is possible (See Figure 8).
- G. Connect the supply power conductors to the black and white pigtail wires and the supply ground wire to the green pigtail wire found in the field wiring box using the 3 provided wire nuts. **IMPORTANT** – connect the black supply to the black pigtail and the white supply to the white pigtail. Using a U.L. approved electrical tape, secure the wire nuts to wires in a workmanlike manner (See Figure 8).
- H. Place the metal control box shield over the thermostat, switch and field wiring boxes. Make certain that all wires are pushed into the control boxes or laying in the wireway between the thermostat and switch boxes and will not be pinched by the control box shield. Control box shield is properly installed when the two holes in shield are aligned with the two screw holes in the ceiling assembly chute (See Figure 7).
- I. Raise the ceiling assembly and secure to the mounting frame with 4 provided shoulder screw/spring assemblies. The front two screws should pass through the clearance holes in the metal control box shield (See Figure 9).
- J. The ceiling assembly shroud is curved to contour to a crowned ceiling. If installation is to a flat ceiling and gaps are present on the sides of the shroud, insert the four optional 3/4 inch screws (provided) through the mounting posts and secure them to the mounting frame above (See Figure 7, 8 and 9 for screw locations).
- K. Pull the fabric duct material through ceiling assembly discharge opening. Peel the release liner from the adhesive strip around the discharge opening. Press the fabric duct material firmly in place around opening. Cut off excess fabric on inside of ceiling assembly chute with a box knife taking care not to tear the fabric beyond the adhesive strip.
- L. Make sure the non-allergenic filters are properly positioned in the ceiling grille.
- M. Install the ceiling grille by positioning on the bottom of the shroud and engaging the two 1/4 turn fasteners.
- N. Turn the selector switch to OFF position.
- O. Turn ON the power supply to the roof top air conditioner.

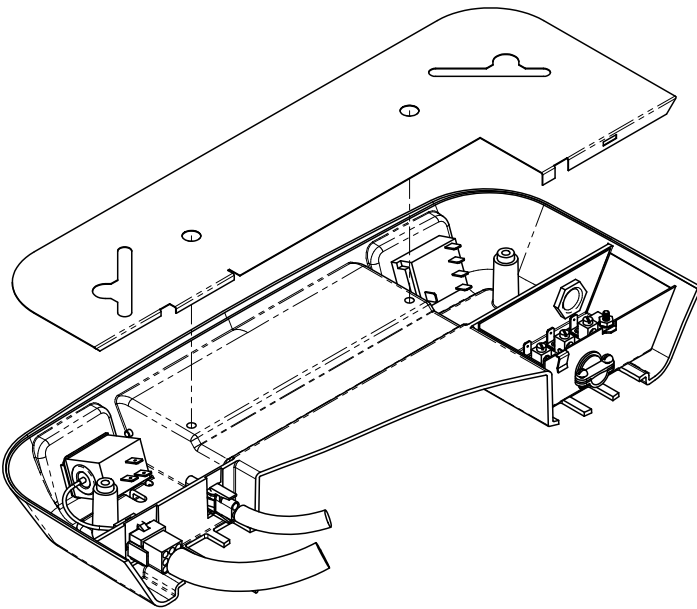


FIGURE 7

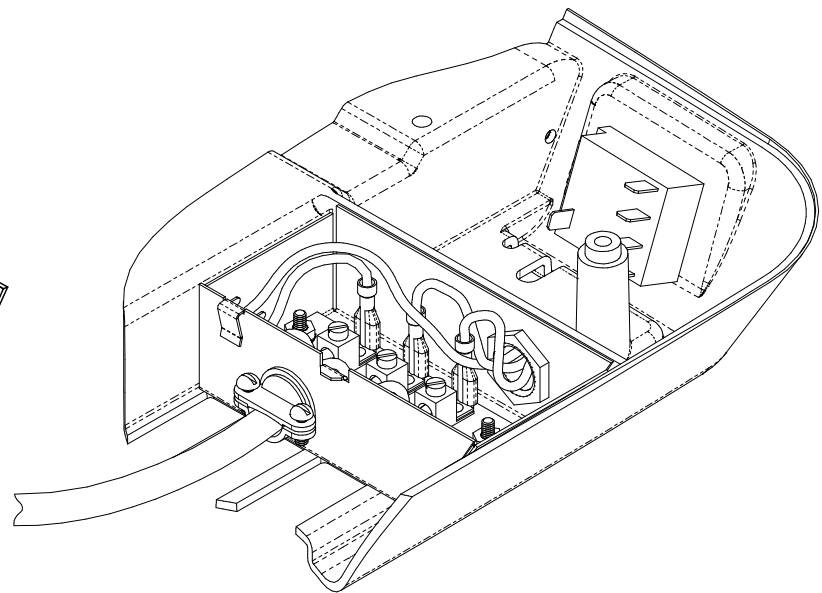


FIGURE 8

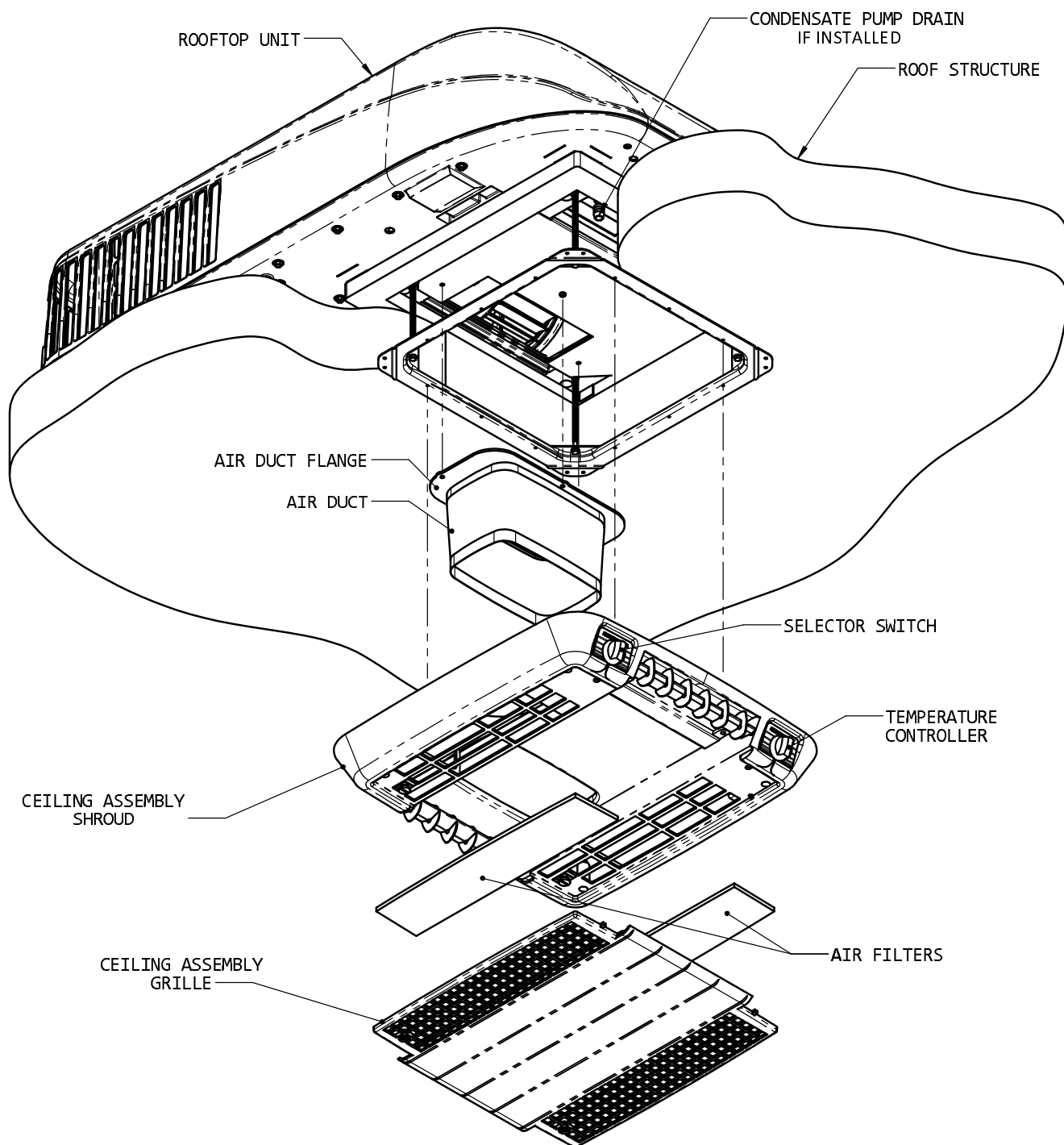
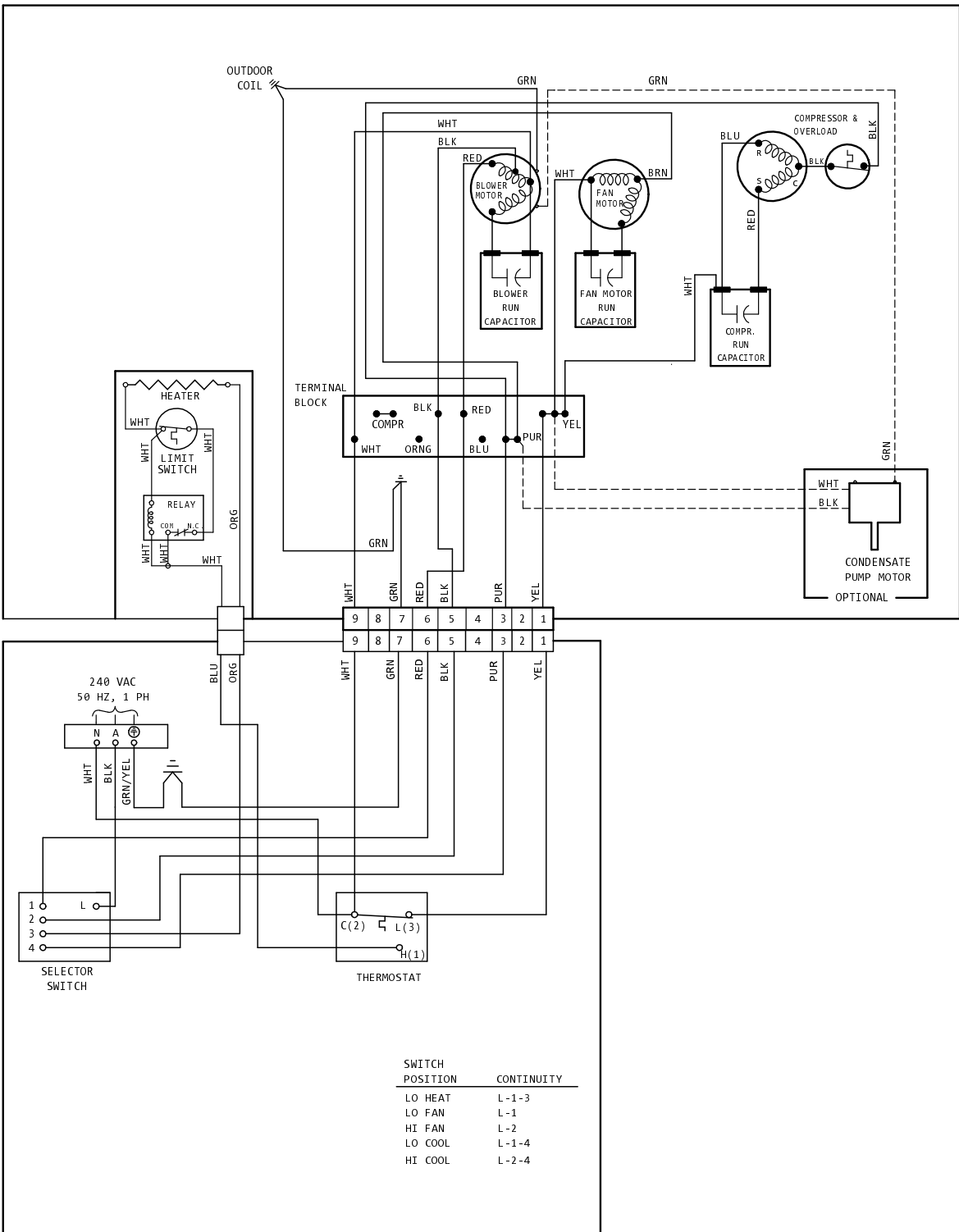


FIGURE 9

VIII. SYSTEM WIRING DIAGRAM





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