



**INSTALLATION INSTRUCTIONS
FOR
48207-3301
ROUGHNECK
GASKET/BOLT PACKAGE**

**Airxcel, Inc.
RV Products Division
P.O. Box 4020
Wichita, KS 67204**

The Roughneck gasket/bolt package, model number 48207-3301, is designed to maintain bolt tension, prevent lateral movement of the air conditioner and guard against bolt shear on any RV Products roof mounted air conditioner subject to heavy lateral loads or shocks.

To install this gasket, lift the unit nose up high enough to allow removal of the existing gasket. Retain the yellow indicator tabs found with the original gasket for use on the Roughneck gasket as shown in the illustration. These tabs give indication of adequate gasket compression. Remove and discard the gasket release liner to expose the adhesive film. Apply the yellow tabs as shown and adhere the Roughneck gasket to the air conditioner basepan as shown in the illustration. The notched interiors will be oriented fore and aft and the outboard spring pads will be on the left and right sides as shown. Insure that the basepan bolt locations are not covered by the new gasket. Adjust if necessary. Complete the mounting as instructed with the air conditioner. Discard the originally supplied 1/4"-20 bolts in favor of the grade 5 bolts found in the Roughneck gasket package. The grade 5 bolts in this kit are suitable for a roof thickness up to 3". If additional length is required, the installer must source 1/4"-20 grade 5 bolts of sufficient length for the application. Locate the air conditioner over the mount hole and pass the mount bolts up through the mounting frame. Complete the mounting as instructed with the air conditioner. Tighten each bolt until the yellow indicating tab ends are even with the roof.

